

Xenon International Acceptance Testing

James Hayes¹, Matthew Cooper¹, Warren Harper¹, Mark Panisko¹, Paul Eslinger¹, Michael Mayer¹, Michael Howard², Kevin Carter², Tricia Gomulinski², Robert Mikulyak², Aaron Orr², Ryan Sayne², Sofia Brander³, Andreas Bollhöfer³, Roman Krais³ ¹Pacific Northwest National Laboratory ²Teledyne Brown Engineering ³Bundesamt für Strahlenschutz



INTRODUCTION **METHODS/DATA** RESULTS CONCLUSION Xenon International was The system collects. Xenon International is an tested by the Provisional separates, purifies, and Technical Secretariat (PTS) automated radioxenon The Xenon International quantifies radioxenon for 1 year in a technical fulfills the certification monitoring system that was isotopes in compliance with START designed to perform acceptance process; 6 requirements for a noble stringent national and analysis of ultra-trace months at the manufacturer gas monitoring system set international requirements, quantities of xenon gas to **Teledyne Brown** In providing a state-of-the-art detect evidence of nuclear CTBT/PTS/INF.921/Rev.3 **Engineering and 6 months** tool for international at RN33 in Shauinsland explosions. security monitoring. Germany

> Please do not use this space, a QR code will be automatically overlayed





Xenon International Design Goals and Specifications

Increase sensitivity

- 6-hour collection, 4 samples per day, continuous sampling 24/7, 100% duty cycle
- Increased flow rate 100 L/min (stp; 0°C, 760 torr)
- MDCs: ¹³³Xe: 0.15 mBq/m3, ¹³⁵Xe: 0.5 mBq/m3, ^{131m}Xe: 0.15 mBq/m3, ^{133m}Xe: 0.15 mBq/m3

Improve reliability and uptime

- PNNL/TBE software and hardware control
- Included manufacturer in design phase
- 2-years of testing during development
- Demonstrated combined uptime 97.8%

Reduce/eliminate consumables

• Nitrogen carrier gas (nitrogen generator on-site)

Reduce weight and size of the system over currently deployed systems

• 1240 kg, 80 cm X 109 cm X 194 cm

Reduce power and heat load

 208 VAC (160-275 volt), 50/60 Hz, 30-amp circuit, 4kW (3.5 kW for Xenon International without nitrogen generator)





INTRODUCTION

OBJECTIVES

METHODS/DATA

RESULTS

CONCLUSION

Place your QR Code

here after removing this text box!

P3.2-843

 $\left[<\right]$

 $\left[\right> \right]$

Testing for Acceptance as an IMS System

 Phase 1: (Developer site test) Six-month testing period from 18 April 2020 to 18 October 2020 at the TBE facility in Knoxville, Tennessee, United States of America

SnT2023

HOFBURG PALACE - Vienna and Online 19 TO 23 JUNE

- Phase 2: (Off-site test) was a six-month period taking place from 14 July 2021 to 21 January 2022 at RN33, Schauinsland, Germany run by Bundesamt für Strahlenschutz (BfS)
- In both phases the system was operating in automatic mode, supervised by independent operators (TBE and BfS)
- Data (spectra, SOH information and alerts) were transmitted in real time to the PTS, where they were processed and analyzed
- Spike tests were carried out during each phase (Phase 1 and Phase 2) to verify system parameters (e.g. cross contamination, calibration parameters), and to compare measurement results with certified laboratory re-analysis

The operational performance of the system was monitored and evaluated for both Phase 1 and Phase 2. The performance of the sampling and gas processing system is described using the sampled air volume, airflow, and stable xenon volume per sample. The performance metrics of the nuclear detection system include the detection sensitivity (MDC for ¹³³Xe), the calibration validation report, and the spectral stability. Correct operational timing was monitored through the requirements for collection time, measurement time and time before reporting.



INTRODUCTION

OBJECTIVES

METHODS/DATA

RESULTS

CONCLUSION

 $\langle \rangle$

Place your QR Code

here after removing

this text box

P3.2-843

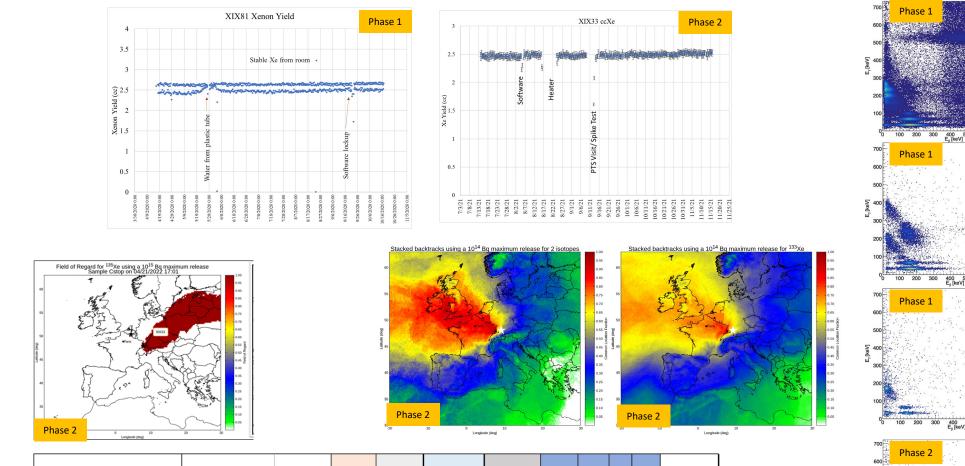
SnT2023 CTBT: SCIENCE AND TECHNOLOGY CONFERENCE HOFBURG PALACE - Vienna and Online 19 TO 23 JUNE

Xenon International Data during Testing

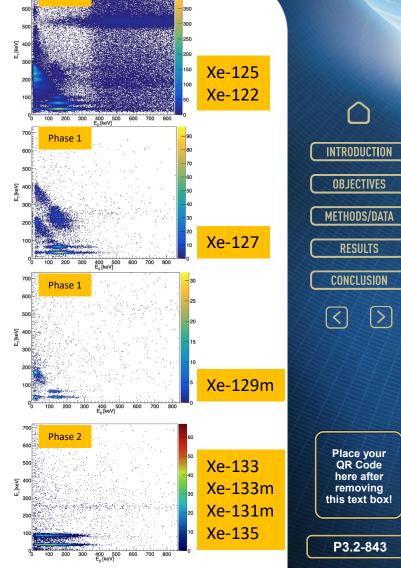


RESULTS

 $\left|\right>$



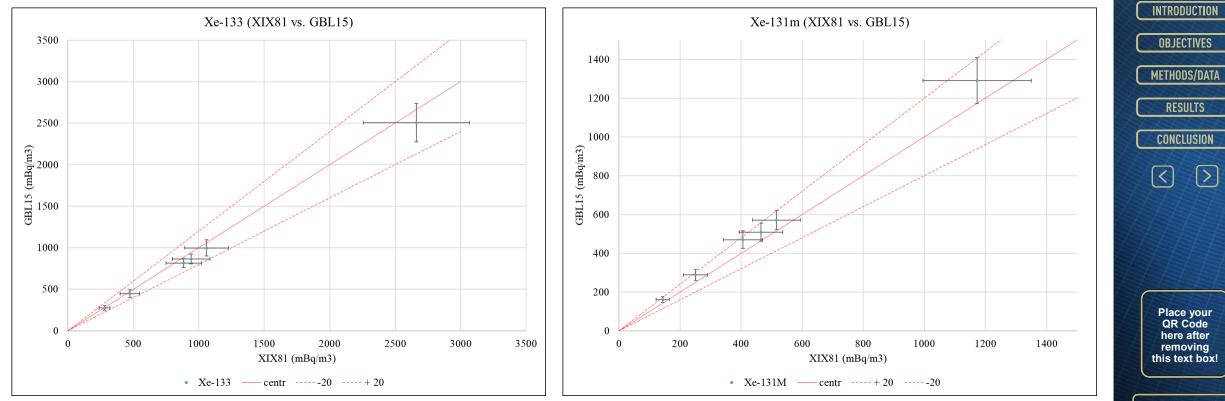
| Sample info | Xenon Yield (cc) | cc Xe +/- | Xe-133m (mBq/m³) | Xe-133 (mBq/m³) | Xe-135 (mBq/m³) | Xe-131m (mBq/m³) | 133m | 133 | 135 | 131m | Number of Isotopes |
|-------------------------------|------------------|-----------|---------------------|--------------------|--------------------|---------------------|------|-----|-----|------|-----------------------|
| XIX33_000-2022/04/21-20:43:59 | 2.413 | 0.036 | 0.214 | 2.799 | 0.047 | 0.245 | 1 | 1 | 0 | 1 | 3 |
| XIX33_001-2022/04/22-02:43:56 | 2.418 | 0.036 | 0.908 | 37.906 | 0.307 | -0.223 | 1 | 1 | 1 | 0 | 3 |
| XIX33_002-2022/04/22-08:43:54 | 2.428 | 0.036 | 0.152 | 8.840 | 0.049 | -0.005 | 0 | 1 | 0 | 0 | 1 |
| XIX33_003-2022/04/22-14:43:55 | 2.471 | 0.037 | 0.093 | 11.310 | 0.013 | -0.113 | 0 | 1 | 0 | 0 | 1 |
| XIX33_000-2022/04/22-20:43:53 | 2.393 | 0.036 | 0.631 | 14.173 | -0.118 | 0.436 | 1 | 1 | 0 | 1 | 3 |





Xenon International Phase 1 Spike Tests

XIX81 Xenon International archive bottles sent to UK IMS laboratory (GBL15) for analysis of acceptance test performance samples during Phase 1 testing



Comparison of ¹³³Xe results from XIX81 and GBL15

Comparison of ^{131m}Xe results from XIX81 and GBL15

lorthwes

INTRODUCTION

OBJECTIVES

RESULTS

CONCLUSION

Place your **QR** Code here after

removing

this text box

P3.2-843

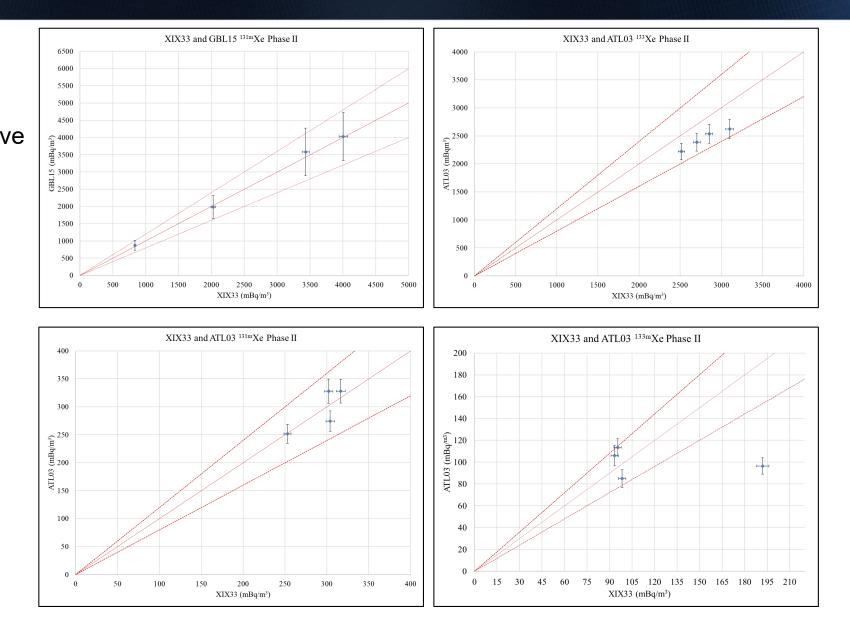
 $\left[<\right]$

SnT2023 HOFBURG PALACE - Vienna and Online **19** TO **23** JUNE

Xenon International Phase 2 Spike Tests



XIX33 Xenon International archive bottles sent to UK **IMS** laboratory (GBL15), and Austria (ATL) for analysis of acceptance test performance samples during Phase 2 testing





this text box!

P3.2-843



Successful Testing

The Xenon International fulfills the certification requirements for a noble gas monitoring system set in CTBT/PTS/INF.921/Rev.3

During Phase 1 testing, the Xenon International observed for the first time ever in a field system radioxenon activation products.

Data Availability Rates (must have 95%) Phase 1: 98.36% Phase 2: 95.6% Total: 96.93%



Distr.: LIMITED CTBT/PTS/INF.1643 15 March 2023

ENGLISH ONLY

REPORT ABOUT THE ACCEPTANCE TEST OF THE NOBLE GAS SYSTEM XENON INTERNATIONAL

This paper describes the testing and acceptance review process for the Xenon International noble gas system which was developed by the Pacific Northwest National Laboratory, United States of America. Teledyne Brown Engineering, Inc. United States of America further developed and manufactured the system. CTBT/PTS/INF.1480 states that a formal process for the acceptance of new noble gas systems is to take place before accepting any noble gas system as a candidate for International Monitoring System implementation. The detailed acceptance report which includes the description and results of the various testing phases will be issued on the Expert Communication System of the Provisional Technical Secretariat.

Contents



Place your QR Code here after removing this text box!

P3.2-843

Northwes

INTRODUCTION

OBJECTIVES

METHODS/DATA

RESULTS

CONCLUSION

 $\left[< \right]$

 $\left[\right>\right]$